



# MANURE SPREADER 25GD/27GD Operation Manual



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## **INTRODUCTION**

Thank-You for choosing the Agpro Manure Spreader. Your spreader is the result of years of re- search and development work. This Operator's Manual will familiarize the operator with the safe and efficient operation of the machine. Included are complete instructions for operation, lubrica- tion, and maintenance procedures. Understanding and following these procedures will result in years of maximum performance from your Agpro spreader.

***Read entire manual before operating. Failure to follow the instructions outlined in this manual may result in personal injury and/or damaged equipment, and could void the warranty.***

***All pictures and instructions in this manual assume that the right and left side of the machine are that of someone standing behind the spreader facing forward.***


## SAFETY


Most farm implement accidents can be avoided by the observance of a few simple safety precautions.


 ***This symbol precedes specific safety instructions throughout this manual. When reading the manual pay close attention to the information that follows this symbol.***


 FAILURE TO FOLLOW INSTRUCTIONS IN THIS MANUAL COULD RESULT IN PERSONAL INJURY OR DEATH. READ ENTIRE MANUAL BEFORE OPERATING SPREADER.


 Do not clean, lubricate, or make any adjustments on the spreader while it is in motion.


 Do not start the spreader until you know everyone is clear of the machine and have made sure no tools are lying on the machine.


 Keep hands, feet and clothing away from all moving parts. Do not work around the machine while wearing loose clothing that might catch on moving parts.

 Replace all shields after lubrication or repairs. Shields are provided for your protection and it is your responsibility to make sure they are installed at all times during operation.

 **Never** allow riders under any circumstances.

 Always park on level ground or block the wheels to prevent spreader from rolling.

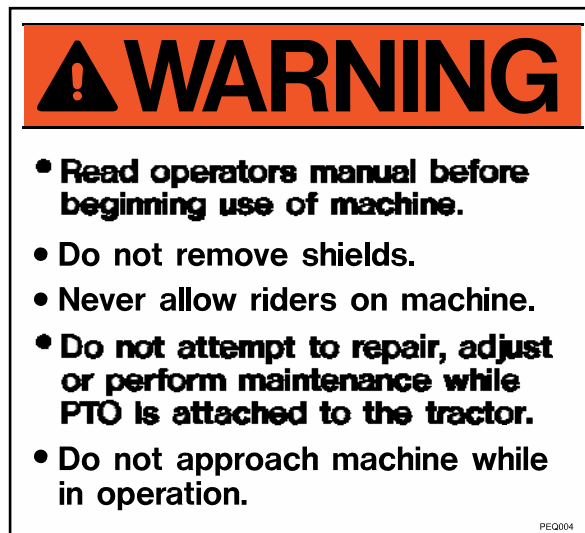
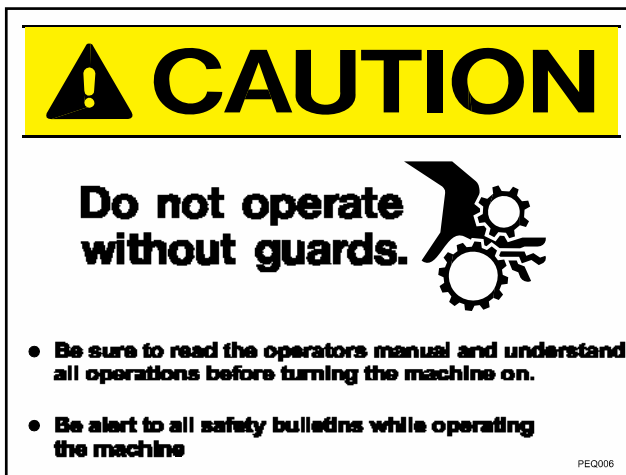
 When moving the machine on public roads use the proper reflectors, lights, and slow moving vehicle signs required by local government agencies.

 The combined weight of the spreader and the manure must never be more than the weight of the vehicle (tractor or ATV) you are using to pull the load.

# SAFETY

## Safety Decals

*Decals and reflectors are for the protection of yourself and others. If they are missing, faded, or not readable, get replacements from your dealer immediately.*



# OPERATION

## Before First Use

Check for proper assembly and adjustment and make sure all bolts are tight. All bolts were checked at the factory when assembled but need to be checked again as vibrations in shipment may loosen them slightly. Also retighten bolts after several hours of operation.

Torque the wheel lugs to 120 ft. lbs. Recheck the bolts after every other load until the torque does not decrease, then retighten every 100 loads thereafter.

Check the tires and inflate them to the recommended pressure. The tire ratings are printed on the sidewall of the tire.

Adjust the hitch on the tow vehicle and attach the spreader to the vehicle as directed in the following pages.

Lubricate the machine completely. Refer to the Lubrication section of this manual. The initial grease was applied at the factory but proper maintenance is the user's responsibility and must begin before the first use.

Operate the machine slowly for a period of time to run the chains in and confirm that all parts work freely.

Equip the spreader with an SMV (Slow Moving Vehicle) emblem if it will be transported on public roadways.

Do not operate the spreader until the safety precautions in this manual and the decals on the spreader have been read and understood by the operator.

## Vehicle Size

A small tractor or ATV may be able to pull the spreader, but it may not be heavy enough to provide adequate traction and braking to control the weight of the loaded spreader on hills. A good rule of thumb is to use a tow vehicle that is heavier than the spreader and load combined.

## OPERATION

### Attaching to the Vehicle

The spreader is designed to be used with a pin hitch draw bar that is 10"-12" above the ground.

Turn the jack handle to adjust the height of the spreader tongue to match the draw bar height.

Attach to the spreader using a 3/4" diameter pin with a locking clip to prevent the pin from bouncing out.

Remove the weight from the jack and swing it up into the horizontal position to provide maximum ground clearance. (Figures 2 & 3)



Figure 1

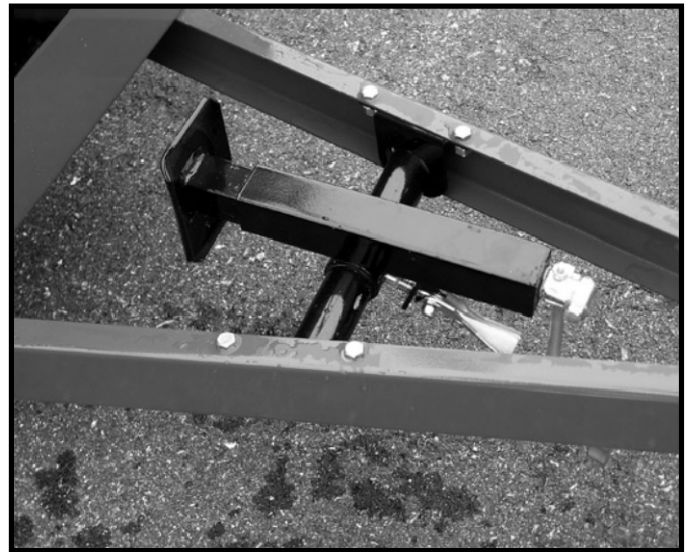


Figure 2

# OPERATION

## Loading The Spreader

Begin loading the spreader at the front and work toward the rear until full. Loading this way will create a more uniform spread pattern and is especially important when the spreader is loaded with a mechanical loader. For best spreading, level the load 8"-12" higher than the beater, however, with packed manure loaded by a mechanical loader you may need to take smaller loads because of the density of the manure. Do not load the manure directly on top of the beater as this can cause high stress when the beaters are engaged.

If the material has high soil content, wet the box with water or a light oil to prevent premature wear on the spreader sides and chains.

In freezing weather, coating the inside of the box with a light oil will make it easier to clean and will prevent manure buildup. Always check the floor chain and paddles to make sure they are not frozen to the bottom of the bed. Operating the spreader when the paddles are frozen to the bed can cause serious damage to the spreader drive mechanism or the rear web drive shaft. Also make sure there are no lumps of manure frozen to the floor.

## OPERATION

### Engaging the Beater and Conveyor Belt

Engage the beaters by lowering the control arm until locked in the horizontal position. The beater control lever is on the left side of the spreader (right side if you are facing the front of the spreader). Engage the beaters slowly and insure that the chain has dropped onto the sprocket correctly.

Engage the Conveyor Belt chain by lowering the control arm on the right side of the spreader (left side if you are facing the front of the spreader).

Never operate the spreader with only the Conveyor Belt engaged. If the beaters are not engaged the manure will be forced back against the beater and can cause serious damage to the drive mechanism. The only exception to this is to clean out the spreader when it is nearly empty.

Never engage the beaters or the Conveyor Belt when the spreader is in motion. This will cause premature wear and stress on the drive chain and sprocket or the drive mechanism.



Figure 3

### Unloading

Generally speaking, the drier the manure is, the better and more even your spread pattern will be. Wet manure with large “chunks” can also be a nuisance when the spreader is nearly empty. The load itself usually blocks material from being thrown forward but in the case of a significantly reduced pile the rotation of the beater can throw some material forward. There are several things that can be done to prevent this.

- Reduce your ground speed.
- Disengage beater and just allow the rest of the manure to drop out.
- If you haven't finished spreading you can just leave the last of the manure in and refill.



# MAINTENANCE

## General

Remove manure buildup regularly.

Protect the machine from the weather when it is not in use. Store indoors and out of direct sunlight as much as possible. Being exposed to the weather and direct sunlight will eventually dry rot the tires and fade the paint.

Periodically check all hardware and retighten if necessary. There will be some vibration during operation which can cause fasteners to loosen.

Keep the beater paddles clean. Remove all materials such as twine or wire that would wrap around the beaters and promote buildup. If there is too much buildup it will cause unnecessary stress and vibration on the beaters.

Occasionally power wash the whole spreader and touch up any chips or scratches with paint.

## Drive Chain

When the drive chains are properly tensioned they should deflect 1/2" from a straight line midway between the sprockets. The chain tension is maintained by a compression spring at the end of the lifting arm. If the chain deflection is excessive you may need to replace the spring or remove a link from the chain.

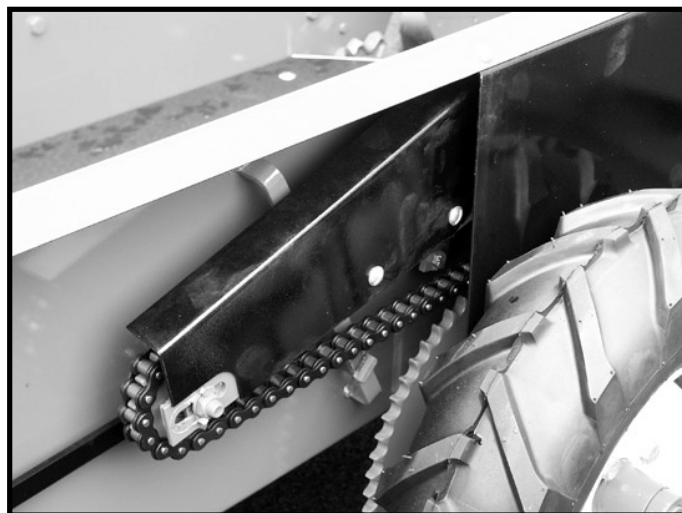


Figure 4

# MAINTENANCE

## Conveyor Belt

Periodically inspect the Conveyor Belt for bent or damaged slats. Always straighten or replace any bent or damaged slats immediately.

The Conveyor Belt chain tension should be adjusted periodically as the chain stretches. To check for the proper tension, measure the distance between the Conveyor Belt chain and the axle shaft. This measurement should be between one and three inches. Follow the steps below to make the adjustment;

Loosen the two 1/2" bolts (A) on the side of the spreader.  
Turn the adjustment bolt (B) on the front of the spreader to reach the desired tension.  
Retighten the 1/2" clamping bolts (A).

If the chain becomes stretched too much you may need to remove a link. The tension must be released before doing this.

Be sure to have equal chain tension on both sides. If one side is tighter than the other it may slip off the sprocket or cause the slats to bend.

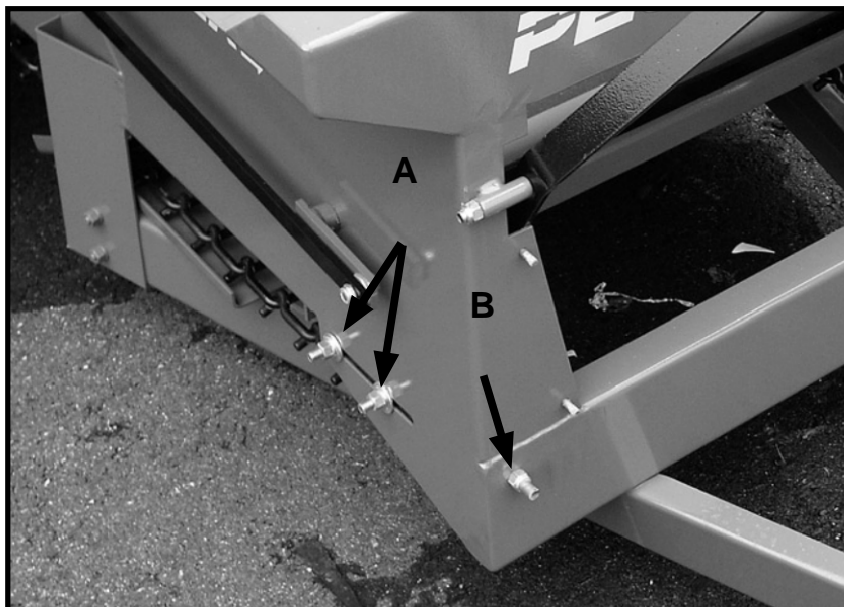


Figure 5

## LUBRICATION

These model spreaders are designed to require little maintenance and lubrication. However, it is still important to keep all moving parts well lubricated. Following a regular maintenance and lubrication schedule will enhance the operation and increase the life of the spreader significantly. The following pages show the grease points on the spreader. The operator should establish a systematic routine to ensure complete and quick lubrication of the spreader.

The spreader should be greased every 50 loads or once a month. Wipe the old grease and any dirt or dust off the grease fittings before greasing so it doesn't get forced into the bearing.

There are two grease fittings inside the front cover on the engaging lever pivot. One on each side of the spreader.



Figure 6

There is a grease fitting on each wheel hub.



Figure 7

# LUBRICATION

There is one grease fitting on each axle bearing.



Figure 8

There is one grease fitting on each rear web bearing.

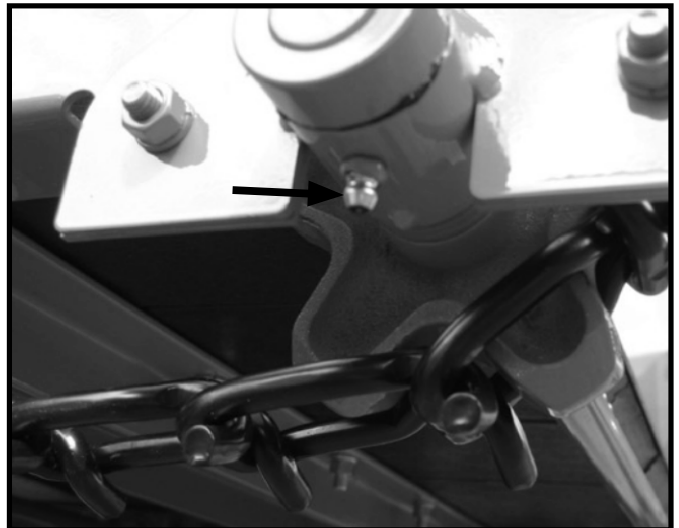


Figure 9

There is one grease fitting on each beater bearing.

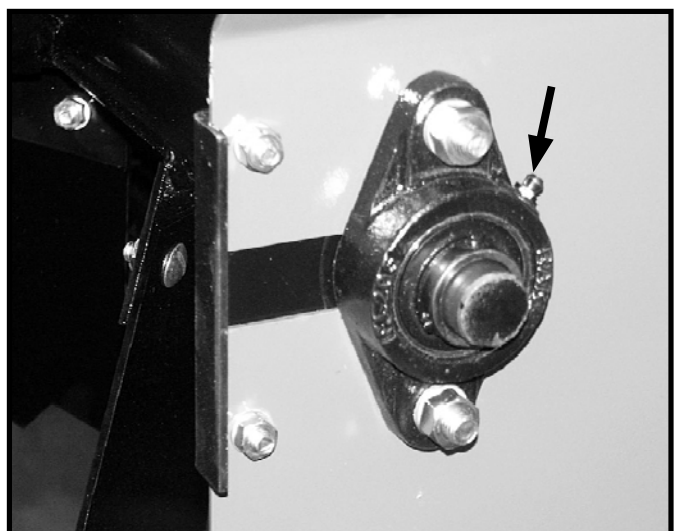


Figure 10

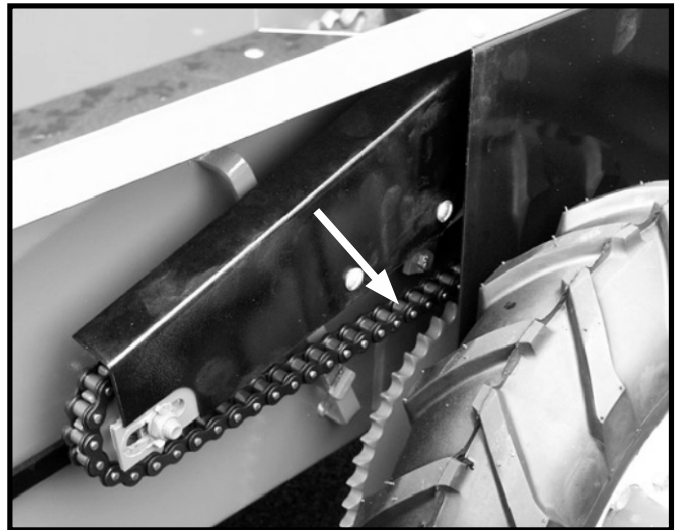
## LUBRICATION

Lubricate the Conveyor Belt chain with SAE #30 oil or similar lubricant at least twice yearly. More often if the manure is of high acid nature or if the spreader is stored outside. Regular lubrication of the Conveyor Belt chain will substantially increase its life



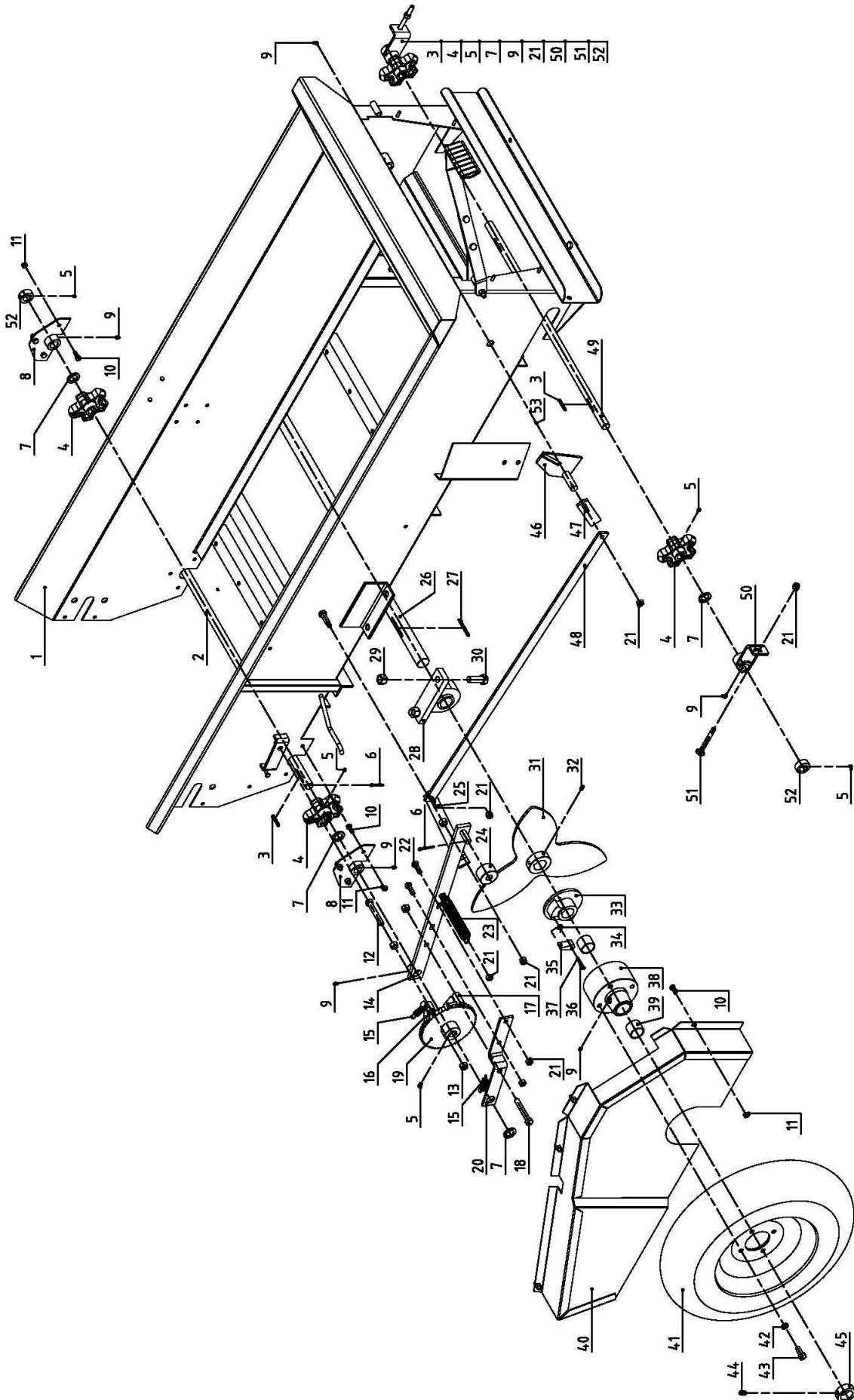
Figure 11

Lubricate the beater drive chain with engine oil every 50 loads or once a month.

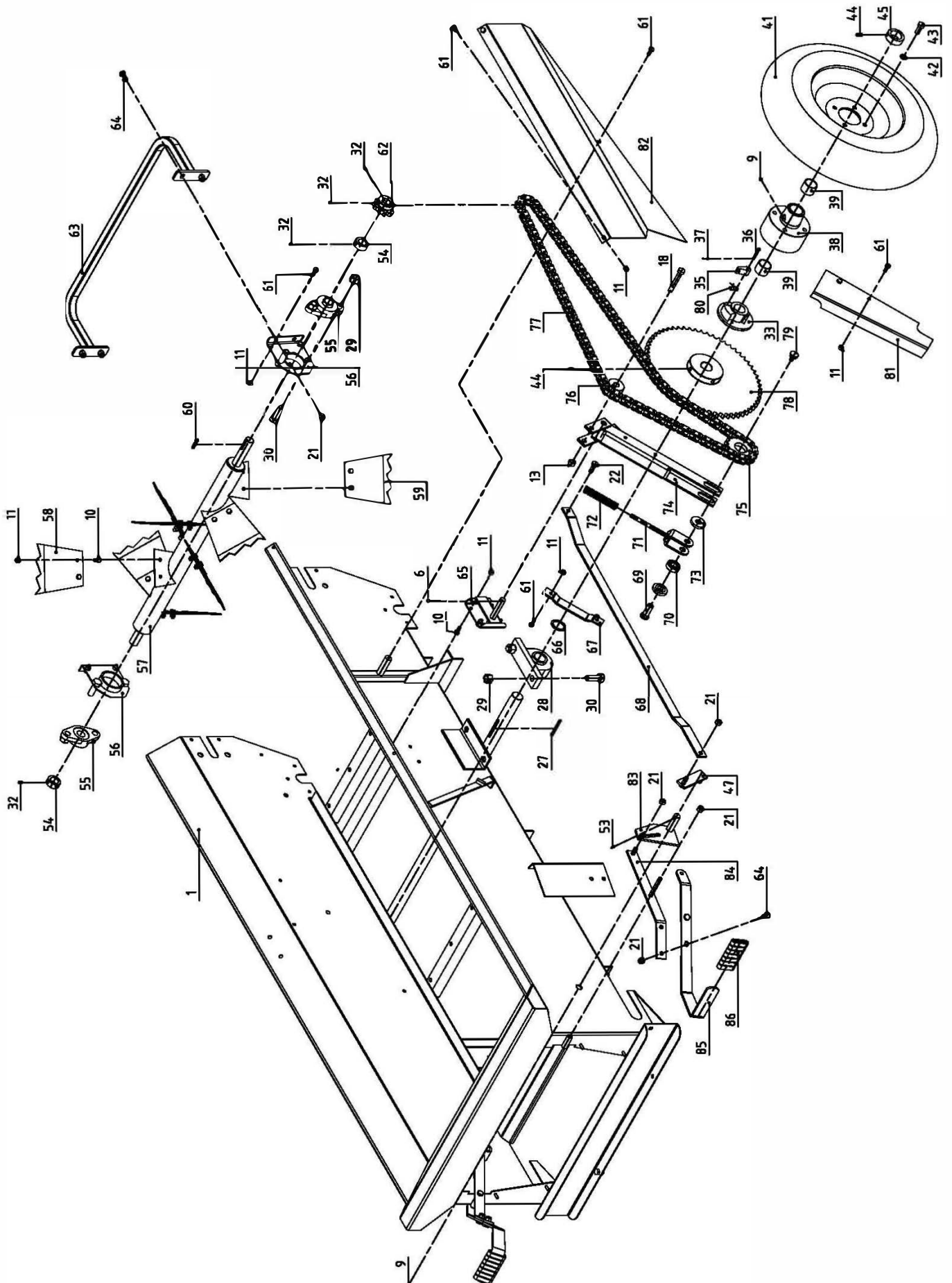


Figure

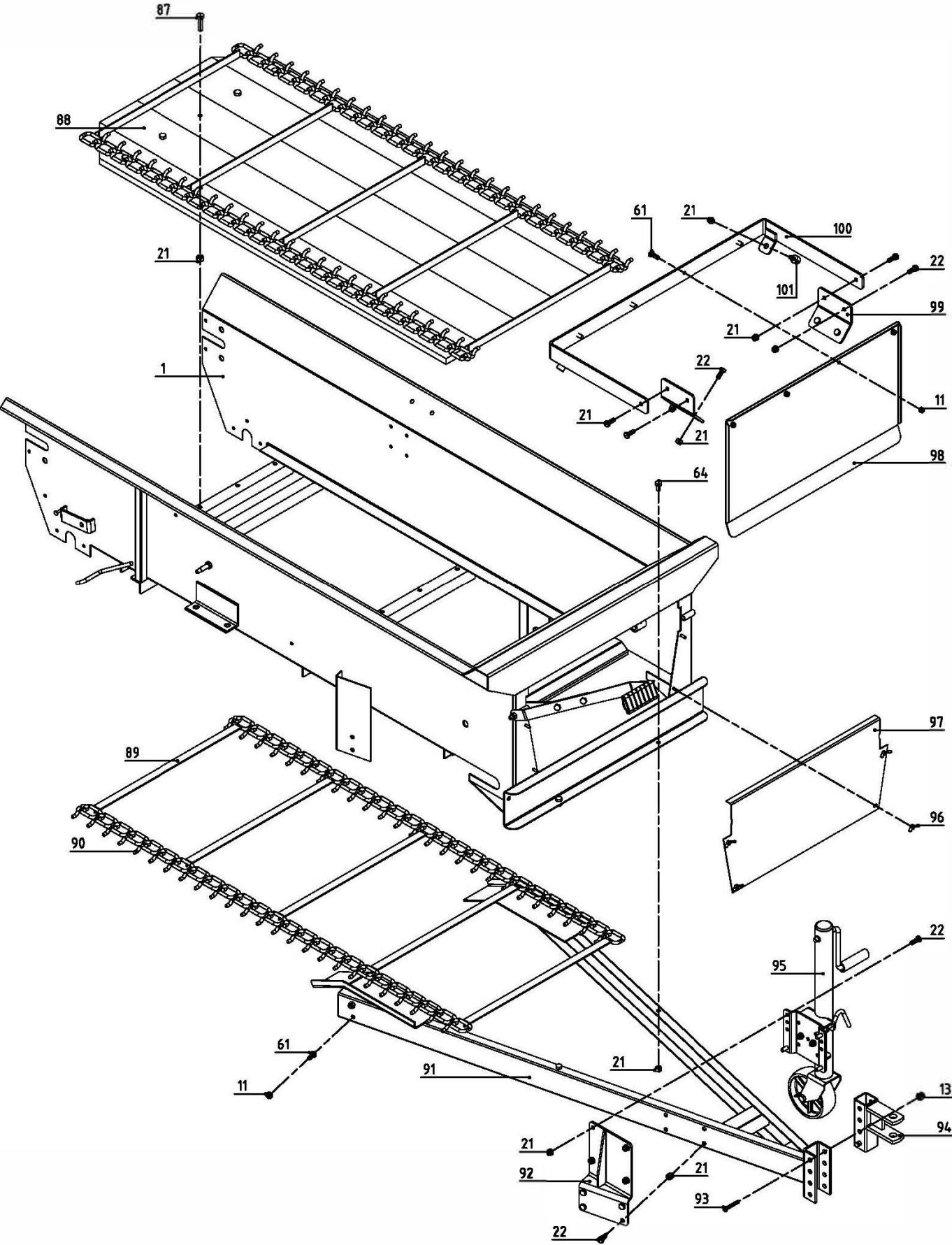
# Manure Spreader Assembly



# Manure Spreader Assembly - Paddles



# Manure Spreader Assembly - Conveyor Belt





## 25G/27G Manure Spreader Parts List

NO.	PART NO.	Name & Specifications	Quantity	Remarks
1	25G.00.010	Spreader Box	1	25G
	27G.00.010			27G
2	401252	Web Shaft	1	
3	GB/T1096-2003	Key B5x40	5	
4	401266	Web Sprocket	4	
5	GB/T80-2000	Set screw M6x8	9	
6	GB/T91-2000	Cotter Pin 5x32	3	
7	25G.00.101	Spacer	9	
8	401220	Web Bearing	2	
9	GB/T1152-89	Oil Cup M6	9	
10	GB / T14-198	Carriage Bolt M8x20	26	
11	GB/T889.1-2000	Locknut M8	44	
12	GB/T5783-2000	Bolt M12x80	1	
13	GB/T889.1-2000	Locknut M12	6	
14	401297	Push Arm Weld Assembly	1	25G
	27G.401297			27G
15	400116	Spring	2	
16	401271	Idler Dawg Assembly	1	
17	401255	Ratchet Dawg Assembly	1	
18	GB/T5782-2000	Bolt M12x75	2	
19	401260	Ratchet Wheel Assembly	1	
20	401300	Ratchet Arm Assembly	1	25G
	27G.401300			27G
21	GB/T889.1-2000	Locknut M10	45	
22	GB/T5783-2000	Bolt M10x30	19	
23	400404	Spring	1	
24	401299	Cam Roller	1	
25	401280	Push Arm Engaging Arm	1	25G
	27G.401280			27G
26	401193	Axle Shaft	1	
27	GB/T1096-2003	Key B6x70	2	
28	401293	Axle Bearing	2	
29	GB/T889.1-2000	Locknut M16	8	
30	GB/T5783-2000	Bolt M16x40	8	
31	401259	Star Hub	1	
32	GB/T80-2000	Set screw M8x8	6	

33	401246	Backing Hub	2	
34	401034	Hub Dawg Spring, Left	1	
35	401327	Hub Dawg	2	
36	401028	Clevis Pin	2	
37	GB/T91-2000	Cotter Pin 2x25	2	
38	401244	Hub	2	
39	401250	Hub Bushing	4	
40	401240	Push Arm Shield Assembly	1	25G
	27G.401240			27G
41	401373	Tire 5.0-12	2	
42	GB/T93-1987	Spring washer 12	8	
43	GB/T5786-2000	Bolt M12x1.5*25	8	
44	GB/T80-2000	Set screw M10x8	4	
45	401476	Shaft Collar	2	
46	401277	Lever Pivot Assembly, Right	1	
47	401278	Engaging Linkage Assembly	2	
48	401210	Push Arm Control Assembly	1	25G
	27G.401210			27G
49	25G.00.107	Web Shaft, front	1	
50	401282	Front Web Idler Assembly	2	
51	GB / T14-1988	Carriage Bolt M10x90	2	
52	300053	Shaft Collar	3	
53	GB879.1-2000	Roll Pin 5x32	2	
54	400143	Shaft Collar	2	
55	401294	Flange Bearing	2	
56	401064	Beater Bearing Bracket	2	
57	401057	Widespread Shaft Assembly	1	
58	401309	Beater Paddle, Right	4	
59	401060	Beater Paddle, Left	4	
60	GB/T1096-2003	Key B6x32	1	
61	GB/T5783-2000	Bolt M8x20	19	
62	401290	Widespread Sprocket	1	
63	25G.00.014	Rear guard	1	
64	GB/T5783-2000	Bolt M10x25	10	
65	401217	Lifter Arm Pivot Assembly	1	
66	25G.00.102	Spacer	1	
67	400235	Guide Bracket	1	
68	401261	Lifter Arm Control Arm	1	25G
	27G.401261			27G

69	400399-1	Shaft, Idler Sprocket	1	
70	GB/T276-94	Bearing 6203-2RS	1	
71	401214	Tightener Sprocket Bracket	1	
72	401287	Tightener Spring	1	
73	001055	Flatwasher	2	
74	401270	Lifter Arm Weld Assembly	1	
75	400399	Idler Sprocket	1	
76	401232	Drive Chain Idler	1	
77	GB/T1243-97	Drive Chain 12A-1-130	1	25G
		Drive Chain 12A-1-156		27G
78	401185	Drive Sprocket	1	
79	400399-2	Bolt, Idler Sprocket	2	
80	401027	Dawg Spring, Right	1	
81	401097	Lifter Arm Chain Shield	1	
82	401206	Drive Chain Shield	1	25G
	27G.401206			27G
83	401275	Lever Pivot Assembly, Left	1	
84	401289	Handle Grip	2	
85	25G.00.108	Handle Bar	2	
86	25G.00.110	Handle sleeve	2	
87	GB/T5783-2000	Bolt M10x40	5	
88	401237	Floor Board	1	25G
	27G.401237			27G
89	401279	Web Slat	9	25G
			12	27G
90	401184	T-Rod Link	98	25G
			120	27G
91	401269	Hitch Assembly	1	
92	25G.00.011	Dolly Jack Bracket	1	
93	GB/T5782-2000	Bolt M12x80	2	
94	25G.00.013	Adjustable Hitch	1	
95	25G.00.002	Dolly Wheel Jack Assembly	1	
96	GB/T62-1988	Wing Nut M6	4	
97	401095	Front Lid	1	
98	25G.00.104	Endgate	1	
99	25G.00.105	Endgate Plate	2	
100	25G.00.012	Endgate Frame	1	
101	25G.00.103	Rubber Cushion	2	